

World-leading Surface Preparation and Finishing Solutions

Abrasive Media Selection Guide



AIRBLAST EUROSpray, AN INTRODUCTION

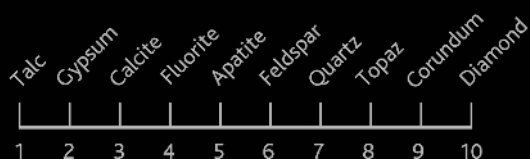
Introduction

Choosing the right abrasive media is essential for achieving the desired finish, but with so many grit blasting abrasives to choose from it's not always easy to identify the right blast media for the job.

Airblast offers abrasives in extra fine, fine, medium, and coarse grades. Most abrasives are available in several grades and each abrasive type can be used for multiple purposes. In this guide, we have listed the most common grit types according to their position on the Mohs scale of mineral hardness.

The Mohs scale is based on the ability of a harder material to scratch a softer material. The softest mineral on the scale is talc, which has a value of one. On the opposite end of the scale is diamond, which has a value of 10.

Mohs Scale of Hardness



Choosing the wrong abrasive for the job can cause damage to the substrate or result in a heavily pitted surface profile. To help you make the right choice, Airblast has created the following introductory guide to some of the most common abrasives, their strengths and weaknesses, and their typical uses.

This booklet is intended as a guide only and is not definitive or legally binding professional advice. It is recommended that you continue to familiarise yourself with all sources of advice and guidance, including other information relevant to your industry sector. Where appropriate, you should always raise questions with your employer directly and prior to undertaking blasting of any kind if you are unsure of anything. You must also make sure you keep your training up to date and relevant.

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PLASTIC MEDIA TYPE V MOHS SCALE OF HARDNESS 3 – 4

Airblast favours two types of plastic media: Type V and Type II. Both are considered light abrasives at the recommend psi values. Optimal performance is achieved at relatively low pressures around 15–40psi (1–3bar). Plastic media is often the blast media of choice for delicate surfaces that need to retain their clad, anodised, phosphate, and galvanised coatings. Plastic media is a chemically inert abrasive.

Type V

Type V plastic media is a versatile solution for coating removal and surface preparation in applications that require very gentle processing to delicate substrates. Type V is the gentler of the two and considered more forgiving.

Mohs scale of Hardness

1	Talc
2	Gypsum
3	Calcite
4	Fluorite
5	Apatite
6	Feldspar
7	Quartz
8	Topaz
9	Corundum
10	Diamond



Plastic Media - Type V

Reclaimable?	Yes
Reuses	8 – 10
Bulk Density	1.15 – 1.20g/cm ³
Mesh Size	12 – 80
Mohs Scale	3 – 4
Initial Cost	£££
Cost Per Use	££
Applications	Paint stripping, de-flashing, cleaning
Max Operating Temperature	200°C
Appearance	Clear grains
Shapes	Angular
Chemical composition	Acrylate Polymer (non-hazardous) Methyl Methacrylate Monomer Anti-static agent

PLASTIC MEDIA TYPE II MOHS SCALE OF HARDNESS 3 – 4

The two main types of plastic media offered by Airblast are known as Type II and Type V.

Type II plastic media is the more aggressive of the two and is made from urea. It is commonly used in aerospace on metals, plastics, glass, composites, and fibreglass.

Type V plastic media is a versatile solution for coating removal and surface preparation in applications that require very gentle processing to delicate substrates, and is again used in the aerospace industry.

Optimum performance is achieved at relatively low pressures of around 15–40psi (1–3bar).

It is malleable and considered more forgiving for less experienced operators.

Mohs scale of Hardness

1	Talc
2	Gypsum
3	Calcite
4	Fluorite
5	Apatite
6	Feldspar
7	Quartz
8	Topaz
9	Corundum
10	Diamond



Plastic Media – Type II

Reclaimable?	Yes
Reuses	8 – 10
Bulk Density	1.47 – 1.52 g/cm ³
Mesh Size	12 – 80
Mohs Scale	3 – 4
Initial Cost	£££
Cost Per Use	££
Applications	Paint stripping, de-flashing, cleaning
Max Operating Temperature	300°C
Appearance	Multi-coloured
Shapes	Angular
Chemical composition	<ul style="list-style-type: none"> • Polymerized Urea/Melamine • Formaldehyde Compound w/Alpha • Anti-static agent • Pigments and additives

GLASS BEAD MOHS SCALE OF HARDNESS 5.5 – 6

Glass bead is a spherical abrasive created from crushed soda lime glass. It is a mineral, iron-free reusable abrasive suitable for a wide range of applications.

Glass bead has a low abrasive effect and is therefore ideally suited for a gentle cleaning. It should be noted, however, that, as with other abrasives, this is dependent on the grade size used and psi applied.

Glass bead is used for several blasting applications such as; polishing, peening and surface abrasion. It is often favoured for its ability to create a silky matte surface finish.

Mohs scale of Hardness

1 Talc
2 Gypsum
3 Calcite
4 Fluorite
5 Apatite
6 Feldspar
7 Quartz
8 Topaz
9 Corundum
10 Diamond



Glass Bead

Reclaimable?	Yes
Reuses	8 – 10
Bulk Density	1.5 – 1.6g/cm ³
Mesh Size	10 – 400
Mohs Scale	5.5 – 6
Initial Cost	£££
Cost Per Use	££
Applications	Cleaning and finishing
Specific Gravity	2.5g/cm ³
Melting Point	730°C
Appearance	Pale white/translucent spherical beads
Chemical composition	<ul style="list-style-type: none"> • Silicon dioxide (70–75%) • Sodium oxide (12–15%) • Calcium oxide (7–12%) • Magnesium oxide (max 5%), • Aluminium oxide (max 2.5%) • Potassium oxide (1.5%) • Iron (III) oxide (0.5%)

GLASSIA MOHS SCALE OF HARDNESS 5 – 6

Manufactured from 100% recycled glass, glassia grit is a safe alternative to silica sand. It is often used as an abrasive for cleaning brick, stone, concrete, wood, stainless steel and soft alloys. As a non-metallic abrasive, glassia grit is suitable for use on stainless steel surfaces. Finer grades of glassia grit are often used to clean intricate stonework. Medium grades are often used for cleaning brickwork and stone. Coarse grades of glassia grit may be used for heavy-duty applications.

Mohs scale of Hardness

1	Talc
2	Gypsum
3	Calcite
4	Fluorite
5	Apatite
6	Feldspar
7	Quartz
8	Topaz
9	Corundum
10	Diamond



Glassia

Reclaimable?	Yes
Reuses	2
Bulk Density	1.3g/cm ³
Mesh Size	10 – 70
Mohs Scale	5 – 6
Initial Cost	£
Cost Per Use	£££
Applications	Blast cleaning brick, stone, concrete, wood, stainless steel and soft alloys.
Specific Gravity	2.6
Max Operating Temperature	730°C
Appearance	Angular particles of amber/blue/green/white
Chemical composition	<ul style="list-style-type: none"> • Silicon dioxide (71.20%) • Sodium oxide (12.20) • Oxocalcium (11%) • Magnesium oxide (1%) • Aluminium oxide (2.03%) • Potassium oxide (0.90) • Iron (III) oxide (0.37)

GMA GARNET MOHS SCALE OF HARDNESS 7.5 – 8

Garnet is a dense, tough abrasive that is favoured by the petrochemical industry for its capacity to produce cold sparks, which do not ignite combustible atmospheres.

It is often used for coating removal and the fast cleaning of soft wood, aluminium or fibreglass. Garnet generally works 30%–50% faster than slag grits, due to its higher density.

Mohs scale of Hardness

1 Talc
2 Gypsum
3 Calcite
4 Fluorite
5 Apatite
6 Feldspar
7 Quartz
8 Topaz
9 Corundum
10 Diamond



GMA Garnet	
Reclaimable?	Yes
Reuses	3
Bulk Density	2.3g/cm ³
Mesh Size	30 – 100
Mohs Scale	7.5 – 8
Initial Cost	£££
Cost Per Use	££
Applications	Maintenance of chemical plants, power stations, and processing equipment. Initial preparation for gas and sewage treatment or desalination.
Melting Point	1250°C
Appearance	Sub-angular orange/amber grains.
Chemical Composition	<ul style="list-style-type: none"> • Silicon dioxide (37%) • Aluminium oxide (21%) • Iron (III) oxide (30%) • Calcium oxide (1%) • Magnesium oxide (6%), • Titanium dioxide (2%) • Manganese(II) oxide (1%)
Mineral Composition	<ul style="list-style-type: none"> • Garnet (Almandine) • Ilmenite • Zircon • Quartz (free silica <0.1)

IRON SILICATE MOHS SCALE OF HARDNESS 7 – 8

Iron Silicate is a slag grit produced as a by-product of industrial forging. Iron silicate tends to be favoured by contractors for being expendable, affordable and versatile.

Iron silicate is utilised for outdoor applications. It is also used for the removal of coatings on logistics vehicles, ships, and steel.

Iron Silicate produces low dust due to its low shatter index. Sharp cutting edges rapidly remove paint, corrosion and mill scale. Iron silicate grades can produce a Sa3 finish on steel.

Mohs scale of Hardness

1	Talc
2	Gypsum
3	Calcite
4	Fluorite
5	Apatite
6	Feldspar
7	Quartz
8	Topaz
9	Corundum
10	Diamond



Iron Silicate	
Reclaimable?	Yes
Reuses	1 – 2
Bulk Density	1.36 – 1.7g/cm ³
Mesh Size	8 – 80
Mohs Scale	7 – 8
Initial Cost	£
Cost Per Use	££
Applications	Outdoor blasting
Melting Point	N/A
Appearance	Angular, black grains
Chemical composition	<ul style="list-style-type: none"> • Silicon dioxide (33-28%) • Iron (III) oxide (43-55%) • Magnesium oxide (1-2%) • Zinc (1-2%) • Lead (0.01-0.2%) • Aluminium oxide (3-7%) • Titanium dioxide (1%) • Calcium oxide (1-4%) • Copper (0.5-0.9%) • Free silica (<0.5)

HI-CHROME GRIT MOHS SCALE OF HARDNESS 8

The superior hardness and precise microstructure of AMAGRIT provides maximum durability and impact energy transfer.

Hi-chrome grit is a non-hazardous, contaminant-free and environmentally friendly abrasive.

Compared to other abrasives, using Hi-chrome grit results in far less dust from abrasive fracture and breakdown. This results in a cleaner, safer work environment.

Mohs scale of Hardness

1	Talc
2	Gypsum
3	Calcite
4	Fluorite
5	Apatite
6	Feldspar
7	Quartz
8	Topaz
9	Corundum
10	Diamond



Hi-Chrome Grit

Reclaimable?	Yes
Reuses	200+
Bulk Density	7.3g/cm ³
Mesh Size	20 – 70
Rockwell	+57 C*
Initial Cost	£££
Cost Per Use	££
Applications	Blast cleaning, deburring, surface treatment prior to coating, surface finishing, and waterjet blasting.
Melting Point	N/A
Appearance	Angular, sharp grey grains
Chemical composition	<ul style="list-style-type: none"> • Carbon (2.0%) • Silicon (4.0%) • Manganese (1.25–1.75%) • Chromium (26–30%)

HG STEEL MOHS SCALE OF HARDNESS 8

HG steel is a high-performance, reclaimable abrasive that is commonly used for heavy-duty industrial surface treatment.

While HG steel media doesn't provide as aggressive a cleaning action as aluminium oxide, it is an extremely resilient abrasive that can be cycled a huge number of times, making for a smart long-term investment.

Mohs scale of Hardness

1	Talc
2	Gypsum
3	Calcite
4	Fluorite
5	Apatite
6	Feldspar
7	Quartz
8	Topaz
9	Corundum
10	Diamond



HG Steel	
Reclaimable?	Yes
Reuses	200+
Bulk Density	7g/cm ³
Mesh Size	10 – 325
Rockwell	60
Initial Cost	£££
Cost Per Use	££
Applications	Removing heavy scale and texturing surfaces.
Melting Point	N/A
Appearance	Angular, sharp grey grains
Chemical composition	<ul style="list-style-type: none"> • Carbon (0.80–1.2%) • Manganese (0.60–1.2%) • Silicon (0.40% min) • Sulphur (0.05% max) • Phosphorus (0.05%)

ALUMINIUM OXIDE MOHS SCALE OF HARDNESS 9

A fast-acting, non-ferrous abrasive used in cabinets and blast rooms where it can be reclaimed. Used for cleaning stainless steel and aluminium, glass etching, and surface preparation for powder coating.

Brown fused alumina

The most economical of the three variants. Brown alumina is a hard, sharp abrasive for heavy industrial surface treatment.

White fused alumina

White aluminium oxide is an ultra-pure variant used in high-performance processes that are sensitive to contamination.

Pink fused alumina

Provides a more aggressive cutting action than brown and white variants. Its pink hue is due to the presence of chromium in its chemical composition, which increases toughness and durability.

Mohs scale of Hardness

1	Talc
2	Gypsum
3	Calcite
4	Fluorite
5	Apatite
6	Feldspar
7	Quartz
8	Topaz
9	Corundum
10	Diamond



Aluminium Oxide

Reclaimable?	Yes
Reuses	6–8
Bulk Density	B: 1.15–2.1g/cm ³ W: 0.8–2.1g/cm ³ P: 1.3–2g/cm ³
Mesh Size	B: 45–2,800 W: 45–2,800 P: 355–2,800
Mohs Scale	9
Initial Cost	£££
Cost Per Use	££
Applications	Cleaning, finishing, deburring.
Melting Point	2050°C
Appearance	Angular brown, white, and pink grains – colour dependent on the alumina.
Chemical composition	<ul style="list-style-type: none"> • (Macro) Aluminium oxide (95.65%) • Titanium dioxide (2.42%) • Iron (III) oxide (0.12%) • Sodium oxide (0.92%), • Oxocalcium (0.35%) • (Micro) Aluminium oxide (94.20%) • Titanium dioxide (2.79%) • Iron (III) oxide (0.33%), • Sodium oxide (1.34%) • Oxocalcium (0.33%)

COST COMPARISON BETWEEN HG STEEL GRIT AND NON-METALLIC ABRASIVES



Sample Blast Parameters

Blast Type	Direct pressure blasting
Finish	Rust grade B steel cleaned to SA 2½
Blast Environment	Closed system with recovery system
Nozzle Type	10mm long Venturi nozzle
Compressed Air Cost Per m ³	£0.01
Waste Disposal Cost Per kg	£0.05
Labour Cost Per House	£10.00
Total Blast Area	10,000m ²

	HG40 Steel	Copper Slag	Garnet
Size	0.2–0.8 microns	0.3–1.5 microns	0.3–0.8 microns
Specific Weight	7.5g/cc	3.6g/cc	4.1g/cc
Bulk Density	3.5g/cc	2g/cc	2.4g/cc
Abrasive Flow Rate	1000kg/hr	571kg/hr	686kg/hr
Cleaning Rate	20m ² /hr	12m ² /hr	16m ² /hr
Reuses	1000	1	3
Abrasive Breakdown Rate	1kg/hr	571.43kg/hr	228.57kg/hr
Practical Abrasive Consumption	5kg/hr	571kg/hr	228kg/hr
Abrasive Purchase Price	£600 per tonne	£100 per tonne	£200 per tonne
Practical Abrasive Cost per hour	£3.00	£57.10	£45.60
Practical Abrasive Cost per m ²	£0.15	£4.758	£2.85
Air Pressure	6bar	7bar	6bar
Air Flow	330m ³ /hr	380m ³ /hr	330m ³ /hr
Compressed Air Cost per m ²	£0.165	£0.317	£0.206
Waste Disposal Cost per m ²	£0.013	£2.379	£0.713
Labour Cost per m ²	£0.50	£0.833	£0.625
Total Cost per m ²	£0.828	£8.28	£4,394.00
Total Cost of Job	£8,275.00	£82,875.00	£43,938.00
Extra Cost Compared to HG Steel	£0.00	£74,600.00	£35,663.00

The above is a cost comparison between HG steel abrasive and two popular, non-metallic abrasives: copper slag and garnet. This example shows that although Copper Slag is a popular abrasive for contractors working outdoors, when working in a blast room with a recovery system, it can be far more cost efficient to invest in an abrasive such as HG steel.

In our example, using copper slag would cost £74,600 more than completing the same job with HG steel, while garnet would cost £35,663 more. This demonstrates that the abrasive used greatly influences the cost of the job, as well as the finish. Be sure to talk to Airblast to ensure you're using the right abrasive for your next project.

HAVE ANY QUESTIONS ABOUT THE BEST ABRASIVE TO USE FOR YOUR NEXT PROJECT?

CONTACT OUR SALES TEAM FOR ADVICE ON 01778 560650



ABRASIVE BULK DENSITIES

Abrasive	lb/ft ³	kg/m ³	Mohs
Silica Sand	100	1602	
Mineral Sands	127	2034	
Flint	80	1281	
Garnet	147	2355	
Coal Slag	85	1362	
Copper Slag	112	1794	
Nickel Slag	85	1362	
Sodium Bicarbonate	61	977	
Nut Shell	45	721	5–9
Corn Cobs	39	625	9–9.5
Aluminium Oxide	120	1922	40–65 (HRC)
Silicon Carbide	106	1698	5–6
Steel Shot/Grit	250	4005	3–4
Glass Shot	100	1602	
Plastic Grit	47	753	
Ferric Oxide	172	2755	

DEGREES OF CLEANLINESS

Abrasive	lb/ft ³	kg/m ³	Mohs
White Metal Blast	SSPC-SP 5	NACE No 1	SA3
Near White Metal Blast	SSOC-SP 10	NACE No 2	SA2 ½
Commercial Blast	SSPC-SP 6	NACE No 3	SA2
Brush-Off Blast	SSPC-SP 7	NACE No 4	SA1

STEEL SURFACE FINISHING STANDARDS

	SA1	SA2	SA2 1/2	SA3																													
	<h3>BRUSH-OFF BLAST CLEANING</h3> <p>Removal of loose mill scale, loose rust and loose paint, to a degree hereafter specified, by the impact of abrasives propelled through nozzles or by centrifugal wheels. It is not intended that the surface shall be free of all mill scale, rust and paint. The remaining mill scale, rust and paint should be tight and the surface should be sufficiently abraded to provide good adhesion and bonding of paint. A brush-off blast cleaned surface finish is defined as one from which all oil, grease, dirt, rust scale, loose mill scale, loose rust and loose paint or coatings are removed completely but tight mill scale and tightly adhered rust, paint and coatings are permitted to remain provided that all mill scale and rust have been exposed to the abrasive blast pattern sufficiently to expose numerous flecks of the underlying metal fairly uniformly distributed over the entire surface.</p>	<h3>COMMERCIAL BLAST CLEANING</h3> <p>Removal of partial mill scale, rust, rust scale, paint or foreign matter by the use of abrasives propelled through nozzles or by centrifugal wheels, to the degree specified. A commercial blast cleaned surface finish is defined as one from which oil, grease, dirt, rust scale and foreign matter have been completely removed from the surface and all rust, mill scale and old paint have been completely removed except for slight shadows, streaks, or discoloration caused by rust stain, mill scale oxides or slight residues of paint or coating that may remain if the surface is pitted, slight residues of rust or paint may be found in the bottom of pits at least two-thirds of each square inch of surface area shall be free of all visible residues and the remainder shall be limited to the light discoloration, slight staining or tight residues mentioned above.</p>	<h3>NEAR-WHITE BLAST CLEANING</h3> <p>Removal of nearly all mill scale, rust, rust scale, paint, or foreign matter by the use of abrasives propelled through nozzles or by centrifugal wheels, to the degree hereafter specified. A near-white blast cleaned surface finish is defined as one from which all oil, grease, dirt, mill scale, rust, corrosion products, oxides, paint or other foreign matter have been completely removed from the surface except for very light shadows, very slight streaks or slight discolorations caused by rust stain, mill scale oxides, or light, tight residues of paint or coating that may remain. At least 95% of each square inch of surface area shall be free of all visible residues and the remainder shall be limited to the light discoloration mentioned above.</p>	<h3>WHITE METAL BLAST CLEANING</h3> <p>Removal of all mill scale, rust, rust scale, paint or foreign matter by the use of abrasives propelled through nozzles or by centrifugal wheels. A white metal blast cleaned surface finish is defined as a surface with a grey-white, uniform metallic colour, slightly roughened to form a suitable anchor pattern for coatings. The surface, when viewed without magnification, shall be free of all oil, grease, dirt, visible mill scale, rust, corrosion products, oxides, paint, or any other foreign matter.</p>																													
<p>STEEL SURFACE LARGELY COVERED WITH ADHERING MILL SCALE BUT LITTLE, IF ANY, RUST.</p>	<p>STEEL SURFACE WHICH HAS BEGUN TO RUST AND FROM WHICH THE MILL SCALE HAS BEGUN TO FLAKE.</p>	<p>STEEL SURFACE ON WHICH THE MILL SCALE HAS RUSTED AWAY, BUT WITH SLIGHT PITTING VISIBLE UNDER NORMAL VISION.</p>	<p>STEEL SURFACE ON WHICH THE MILL SCALE HAS RUSTED AWAY, GENERAL PITTING IS VISIBLE UNDER NORMAL VISION.</p>	<p>STEEL SURFACE ON WHICH THE MILL SCALE HAS RUSTED AWAY, GENERAL PITTING IS VISIBLE UNDER NORMAL VISION.</p>																													
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ACHIEVING THE BEST FINISH

The finish surface achieved by abrasive blast cleaning depends upon the original surface condition as well as the type of abrasive blasting equipment, size, hardness, type and abrasive shape.

THE ORIGINATING SURFACE CONDITION OF STEEL IS:

- ▶ Steel surface largely covered with adhering mill scale by little, if any, rust.
- ▶ Steel surface which has begun to rust and from which the mill scale has begun to flake.
- ▶ Steel surface on which the mill scale has rusted away or from which it can be scraped, but with slight pitting visible under normal vision.

SURFACE CLEANLINESS IS DIVIDED INTO FOUR GRADES:

- ▶ SA 1 Brush off.
- ▶ SA 2 Commercial.
- ▶ SA 2-1/2 Near white metal.
- ▶ SA 3 White Metal.

Besides cleanliness of the steel, consideration needs to be given to the etch or profile roughness created by the impact of the abrasive on the steel surface.

THE SUBSTRATE PROFILE IS REGULATED BY:

- ▶ Shape, type and grading of abrasive.
- ▶ Blasting method and velocity of abrasive impaction.
- ▶ Steel condition prior to blasting.

The etched profile of the surface enables adhesion of the protective paint coatings. If the level at which this is achieved is too severe it will cause a waste of paint. If too light, it may cause a lack of adhesion.

The best method of obtaining a profile specification is to ensure the correct blasting equipment and method are combined with the correct abrasive. Once these requirements have been decided upon, the selection of method, equipment and training of personnel should be instigated.

Equipment used for surface preparation must be extremely reliable and simple to use. Operation information and training should be up-to-date.
































Airblast has become the industry standard for manufacturing and supplying surface finishing equipment worldwide through a network of branch-offices as well as distributors.

AIRBLAST EUROSPRAY

GLOSSARY

Anchor Pattern	Also referred as profile or etch, a result of abrasive striking a surface during a blast operation
Bar and PSI	Bar is a unit of pressure; 1 bar is equal to one earth atmosphere at sea level. Psi is also a unit of pressure. Psi is sized to measure the pounds of force per square inch. One bar is equal to 14.5028 psi, One psi is equal to 0.7 bar. Pressure regulators on compressors and blast pots operate on these measurements.
Bulk Density	The weight in pounds of a cubic foot of any abrasive.
Mesh	The physical size of any abrasive. Mesh Size (or U.S. Sieve Size) is defined as the number of openings in one square inch of a screen. For example, a 36 mesh screen will have 36 openings while a 150 mesh screen will have 150 openings. Since the size of screen (one square inch) is constant, the higher the mesh number the smaller the screen opening and the smaller the particle that will pass through. Generally, US Mesh is measured using screens down to a 325 mesh (325 openings in one square inch). Sometimes the mesh size of a product is noted with either a minus (-) or plus (+) sign. These signs indicate that the particles are either all smaller than (-) or all larger than (+) the mesh size.
Microns	Micrometre, also called micron, metric unit of measure for length equal to 0.001mm. Its symbol is μm . The micrometre is commonly employed to measure the thickness or diameter of microscopic objects, such as colloidal particles. Used by the blasting and painting industry to measure the amount of anchor pattern (profile) produced and wet or dry thickness of protective coating applied.
Mohs Scale	A measurement of the ability on one mineral to scratch another. Used by the abrasive industry to indicate the hardness of various abrasives to determine their effect on blast cleaning quality.

WORLD LEADING SURFACE PREPARATION & FINISHING SOLUTIONS

<p>World leading Surface Preparation and Finishing Solutions</p> <p>Blast Machines</p>  	<p>World leading Surface Preparation and Finishing Solutions</p> <p>Nozzles, Holders, Hoses and Couplings</p>  	<p>World leading Surface Preparation and Finishing Solutions</p> <p>Personal Protection Equipment</p>  	<p>World leading Surface Preparation and Finishing Solutions</p> <p>Pipe Blasting and Coating</p>  	<p>World leading Surface Preparation and Finishing Solutions</p> <p>Dust-Free Blasting</p>  
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For further information on how our products and services could benefit your company, please contact us by any of the means below.

Airblast Ltd
 Unit 26, King Street Industrial Est
 Langtoft, Peterborough
 Cambridgeshire PE6 9NF

Tel 01778 560650
 Fax 01778 560724
 sales@airblast.co.uk
 www.airblast.co.uk